

# COLOR SELECTION

## ANODIZED & BAKED ENAMEL

- High scratch & abrasion resistance
- Meets AAMA 2603 specifications
- Standard finishes come with 1 year finish warranty

## 70% FLUOROPOLYMER (PVDF)

- Superior chalk and fade resistance
- Will not whiten or pit when exposed to dew, fog, rain or acid rain
- Factory-applied and oven-cured
- Blocks the damaging ultraviolet rays and repels general air pollution
- Standard 10 year finish warranty
- Meets AAMA 2604 and 2605 specifications
- 20-year finish warranty available for most colors for an additional charge

## POWDER COAT & DECORAL SUBLIMATION

- Excellent weathering characteristics
- One-coat application
- 5-10 year warranty available
- Meets AAMA 2604 specification

## ORDERING CONSIDERATIONS

- Stock colors are two-coat, in-house blendable paints, normal lead times apply
- Custom color matching is available for an additional cost and may increase lead times
- A physical color sample is required for color matching

## CARE AND CLEANING

To ensure these products retain their original beauty, occasional cleaning is required. Using mild soap and water and avoiding strong acid or alkali cleaners is recommended. Contact your Mapes representative for more info.

## AAMA PAINT SPECIFICATION

| SOUTH FLORIDA WEATHERING |                                |                          |   |
|--------------------------|--------------------------------|--------------------------|---|
|                          | AAMA 2605<br>70% Fluoropolymer | AAMA 2604<br>Powder Coat | AAMA 2603<br>White & Bronze<br>Baked Enamel |
| Color Retention          | 10* yrs - Fade = 5 Delta E     | 5 yrs - Fade = Delta E   | 1 yr - "Slight" Fade                        |
| Gloss Retention          | 10* yrs 50% Retention          | 5 yrs 30% Retention      | No Specification                            |
| Erosion Resistance       | 10* yrs - 10% Loss             | 5 yrs - 10% Loss         | No Specification                            |
| Chalk Resistance         | 10* yrs - Chalk = 8            | 5 yrs - Chalk = 8        | 1 yr - "Slight" Fade                        |
| ACCELERATED TESTING      |                                |                          |   |
| Salt Spray               | 4,000 hours                    | 3,000 hours              | 1,500 hours                                 |
| Humidity                 | 4,000 hours                    | 3,000 hours              | 1,500 hours                                 |
| COMPLIANT SYSTEM         |                                |                          |   |
|                          | 70% Fluoropolymer              | Powder Coat              | Baked Enamel                                |

\*Depending on the color choice.

## MAPES STANDARD FINISHES



\*Colors on this chart are an approximation of the actual colors & may vary based on monitors & printers.

## MAPES 70% FLUOROPOLYMER (PVDF)



## MAPES SPECIALTY WOOD GRAIN (DECORAL)



Physical samples can be requested at [mapescanopies.com/color-charts/](http://mapescanopies.com/color-charts/)

